

# CERTIFICATE

## of conformity of the factory production control

**No. 2274-CPR-0156-2023**

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (the CPR), this certificate applies to the construction product:

**structural components and kits for steel structures to EXC 3  
according to the standard EN 1090-2:2018**

for load-bearing structures in all types of buildings, constancy of performance declaration method:  
1, 3a according to the standard EN 1090-1:2009+A1:2011

placed on the market under the name or the trade mark of:

**Name of the manufacturer:** **Jastrzębskie Zakłady Remontowe Dźwigi Sp. z o.o.**  
**PL 44-335 Jastrzębie-Zdrój, ul. Ludwika Piechoczka 1**  
and produced in the manufacturing plant:

**Manufacturing plant:** **Jastrzębskie Zakłady Remontowe Dźwigi Sp. z o.o.**  
**PL 41-800 Zabrze, ul. Hagera 24B**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard

**EN 1090-1:2009+A1:2011**

under system 2+ are applied and that

**the factory production control is assessed to be in conformity with the applicable requirements.**

This certificate was first issued on **10.10.2023** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

The range, execution class and welding processes used are set out in the appendix.

Katowice, 10.10.2023



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Zbigniew Grzybacz  
Certifier

TÜV NORD Polska Sp. z o.o.  
ul. Mickiewicza 29, 40-085 Katowice  
Notified Body No. 2274

Product Certification Body accredited by PCA, No. AC 103

## Appendix to the certificate of conformity of factory production control

**No. 2274-CPR-0156-2023**

### 1. Scope and performance class:

Manufacturing of load-bearing structural components and kits for steel structures in class EXC 3 according to standard EN 1090-2:2018  
Constancy of performance declaration method: 1, 3a

### 2. Technical specifications applied:

EN 1090-1:2009+A1:2011  
EN 1090-2:2018

### 3. Manufacturing Plant:

**Jastrzębskie Zakłady Remontowe Dźwigi Sp. z o.o., PL 41-800 Zabrze, ul. Hagera 24B**

### 4. Welding processes and basic materials:

Welding process acc. to PN-EN ISO 4063:2011	Material group acc. to ISO/TR 15608:2013	Material specifications
135 MAG Metal active gas welding, partly-mechanized	1-1; 2-1; 2-2; 3.1-1; 3.1-2; 3.1-3.1	EN 10025-2, -3, -4; EN 10149-2, -3; EN 10210-1; EN 10219-1

### 5. Responsible welding coordinators:

The manufacturer has the personnel responsible for welding supervision in accordance with the requirements of PN-EN ISO 14731:2019-05; qualification level C; certificate number *PL/IWE/1482/2014*.

### 6. Remarks:

Katowice, 10.10.2023



Zbigniew Grzybacz  
Certifier